



Personal Protective Equipment

Developed by the EH&S Office



Protecting Employees from Workplace Hazards



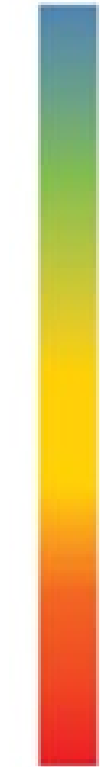
- Employers must protect employees from workplace hazards such as machines, hazardous substances, and dangerous work procedures that can cause injury
- Employers must:
 - Use all feasible engineering and work practice controls to eliminate and reduce hazards
 - Then use appropriate personal protective equipment (PPE) if these controls do not eliminate the hazards

Remember, PPE is the last level of control

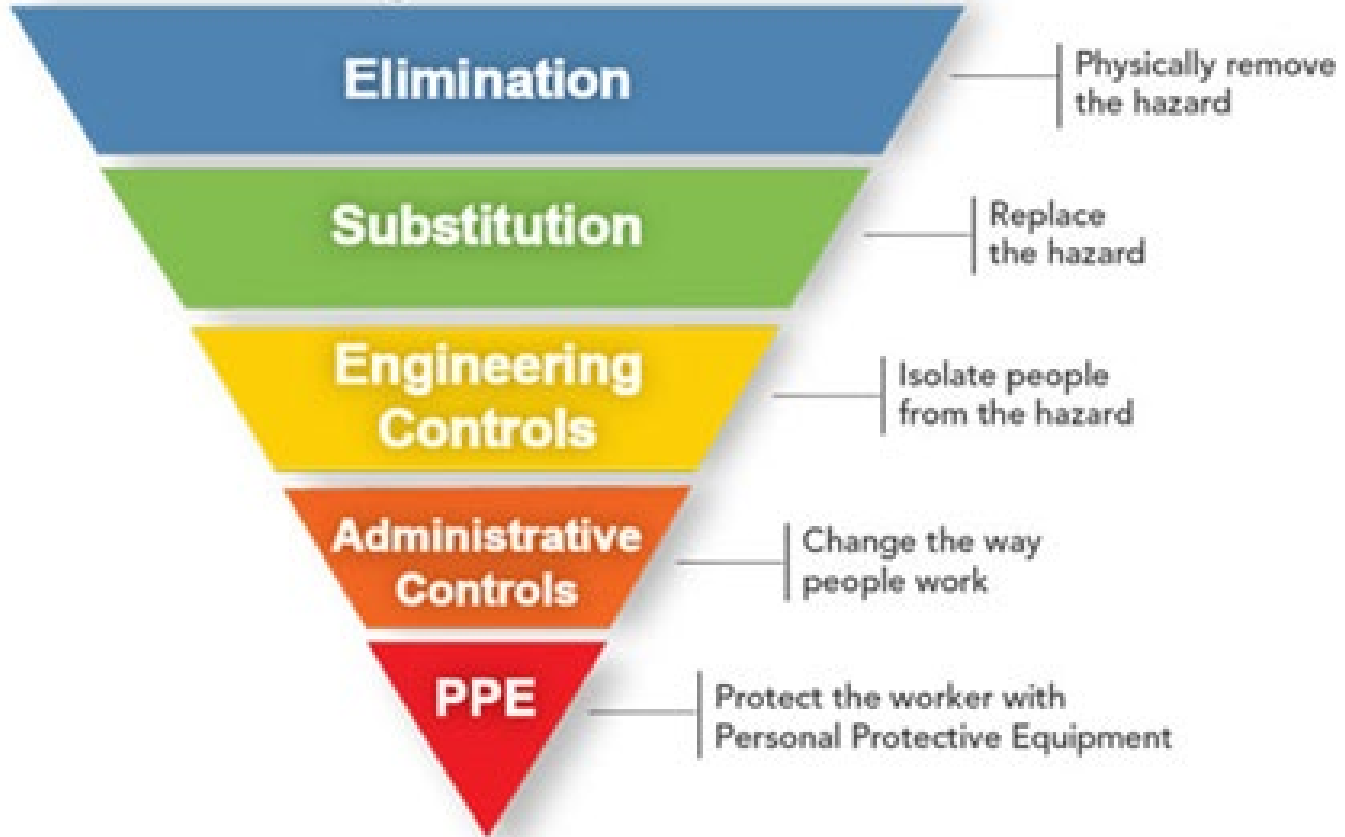


Hierarchy of Controls

Most effective



Least effective





Engineering Controls



IF...

The machine or work environment can be physically changed to prevent employee exposure to the potential hazard

THEN...

The hazard can be eliminated with an engineering control



Engineering Controls (cont'd)



- Examples...
 - Initial design specifications
 - Substitute less harmful material
 - Change process
 - Enclose process
 - Isolate process
 - Ventilation



Work Practice Controls



If...

Employees can be removed from exposure to the potential hazard by changing the way they do their jobs,

Then...

The hazard can be eliminated with a work practice control.



Work Practice Controls (cont'd)



- Examples
 - Use of wet methods to suppress dust
 - Personal hygiene
 - Housekeeping and maintenance
 - Job rotation of workers



Examples of PPE



- Eye: safety glasses, goggles
- Face: face shields
- Head: Hard hats
- Feet: safety shoes
- Hands and arms: gloves
- Bodies: vest
- Hearing: earplugs, earmuffs



Establishing a PPE Program



- Sets out procedures for selecting, providing and using PPE as part of an employer's routine operation
- First– assess the workplace to determine if hazards are present, or are likely to be present, which necessitates the use of PPE
- Once the proper PPE has been selected, the employer must provide training to each employee who is required to use PPE



Training



- Employees required to use PPE must be trained to know at least the following:
 - When PPE is necessary
 - What type of PPE is necessary
 - How to properly put on, take off, adjust, and wear
 - Limitations of the PPE
 - Proper care, maintenance, useful life and disposal



Eye Protection





What are some of the causes of eye injuries?



- Dust and other flying particles, such as metal shavings or sawdust
- Molten metal that might splash
- Acids and other caustic liquid chemicals that might splash
- Blood and other potentially infectious body fluids that might splash, spray, or splatter
- Intense light such as that created by welding and lasers



Safety Glasses

- Made with metal/plastic safety frames
- Most operations require side shields
- Used for moderate impact from particles produced by such jobs as carpentry, woodworking, grinding, and scaling



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Goggles



- Protect eyes, eye sockets, and the facial area immediately surrounding the eyes from impact, dust, and splashes.
- Some goggles fit over corrective lenses

Welding Shields

- Protect eyes from burns caused by infrared or intense radiant light, and protect face and eyes from flying sparks, metal splatter, and slag chips produced during welding, brazing, soldering, and cutting





Laser Safety Goggles

Protects eyes from intense concentrations of light produced by lasers.



Face Shields

- Protect the face from nuisance dusts and potential splashes or sprays of hazardous liquids
- Do not protect employees from impact hazards





Head Protection



What are some of the causes of head injuries?



- Falling objects
- Bumping head against fixed objects, such as exposed pipes or beams
- Contact with exposed electrical conductors



Classes of Hard Hats



- **Class A**
 - General service (e.g., mining, building construction, shipbuilding, lumbering, and manufacturing)
 - Good impact protection but limited voltage protection
- **Class B**
 - Electrical work
 - Protect against falling objects and high-voltage shock and burns
- **Class C**
 - Designed for comfort, offer limited protection
 - Protects heads that may bump against fixed objects, but do not protect against falling objects or electrical shock



Hearing protection



Examples of Hearing Protection



Earmuffs



Earplugs



Canal Caps



Foot Protection





Causes of Foot Injuries



- Heavy objects such as barrels or tools that might roll onto or fall on employees' feet
- Sharp objects such as nails or spikes that might pierce the soles or uppers of ordinary shoes
- Molten metal that might splash on feet
- Hot or wet surfaces
- Slippery surfaces



Safety Shoes



- Have impact-resistant toes and heat-resistant soles that protect against hot surfaces common in roofing, paving, and hot metal industries
- Some have metal insoles to protect against puncture wounds
- May be designed to be electrically conductive for use in explosive atmospheres, or nonconductive to protect from workplace electrical hazards



Metatarsal Guards

- A part of the shoes or strapped to the outside of shoes to protect the instep from impact and compression





Hand Protection



Types of Hand Injuries to guard against



- Burns
- Bruises
- Abrasions
- Cuts
- Punctures
- Fractures
- Amputations
- Chemical Exposures



Types of Gloves

- *Norfoil* laminate resists permeation and breakthrough of an array of toxic/hazardous chemicals
- *Butyl* provides the highest permeation to gas or water vapors; frequently used for ketones (M.E.K., Acetone and esters (Amyl Acetate, Ethyl Acetate)





Types of Gloves (cont'd)

- *Viton* is highly resistant to permeation by chlorinated and aromatic solvents
- *Nitrile* provides protection against a wide variety of solvents, harsh chemicals, fats and petroleum products and also provides excellent resistance to cuts, snags, punctures, and abrasions





Types of Gloves (cont'd)

- *Kevlar* protects against cuts, slashes, and abrasion
- *Stainless steel mesh* protects against cuts and lacerations





Body Protection



Causes of body injuries



- Intense heat
- Splashes of hot metals and other hot liquids
- Impacts from tools, machinery, and materials
- Cuts
- Hazardous chemicals
- Contact with potentially infectious materials, like blood
- Radiation



Body Protection

- Cooling mechanisms
- Sleeves and Apron





Body Protection

- Coveralls



- Full body Suit





Summary



Employers must implement a PPE Program where they:

- Assess the workplace for hazards
- Use engineering and work practice controls to eliminate or reduce hazards before using PPE
- Select appropriate PPE to protect employees from hazards that cannot be eliminated
- Inform employees why the PPE is necessary and when it must be worn
- Train employees how to use and care for their PPE and how to recognize deterioration and failure
- Require employees to wear selected PPE in the workplace